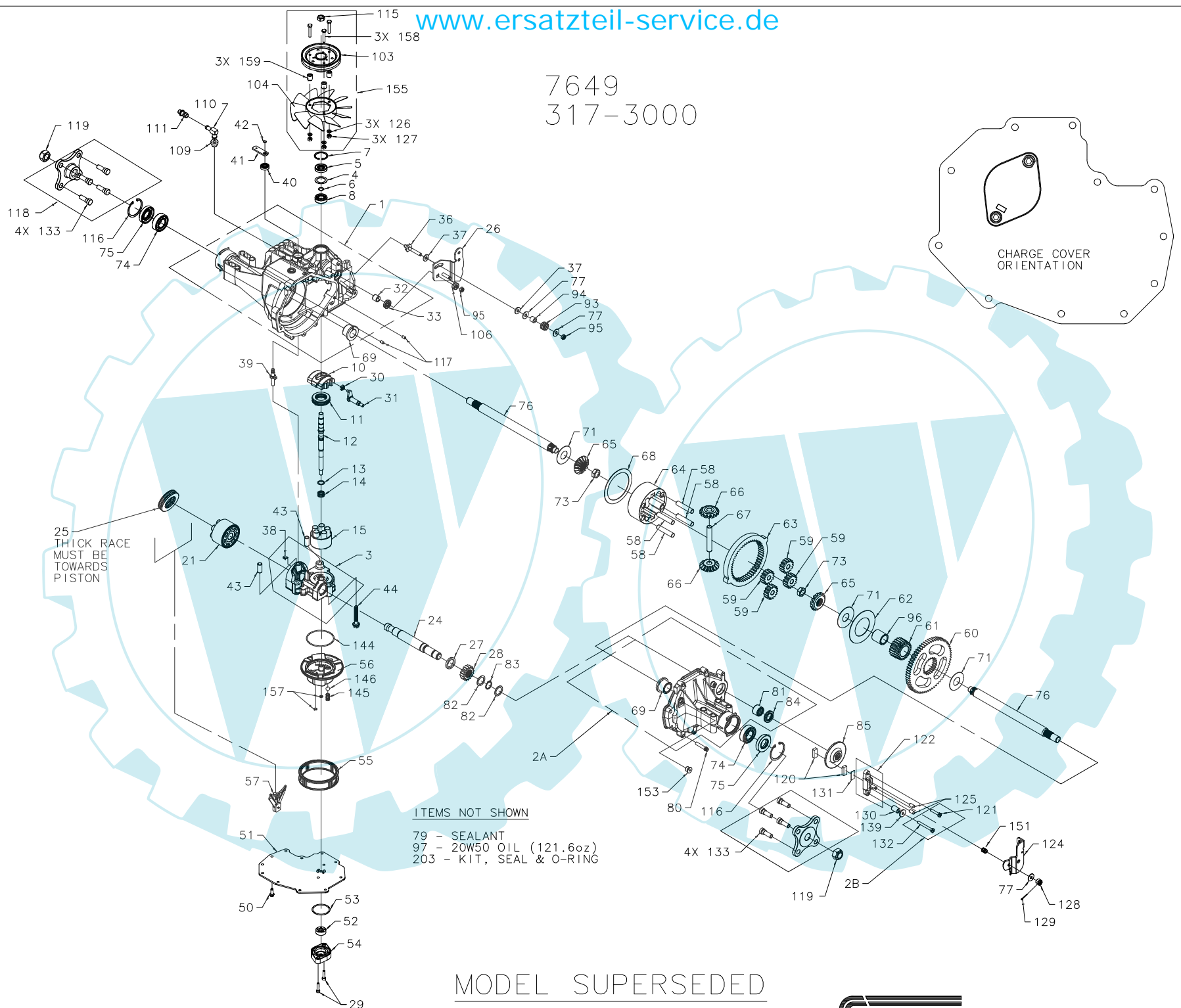


7649  
317-3000



25 THICK RACE MUST BE TOWARDS PISTON

ITEMS NOT SHOWN  
79 - SEALANT  
97 - 20W50 OIL (121.6oz)  
203 - KIT, SEAL & O-RING

MODEL SUPERSEDED

FOR ENTIRE MODEL REPLACEMENT  
REFERENCE RCL120002 (326-3000)



7649  
317-3000

ITEM#	PART #	QTY	DESCRIPTION	ITEM#	PART #	QTY	DESCRIPTION	ITEM#	PART #	QTY	DESCRIPTION
1	70297	1	ASSEMBLY, MAIN HOUSING	37	50281	2	PUCK, .798 X .319 X .097	106	51604	1	SPACER, TRUNNION
		1	HOUSING, MAIN	38	70680	1	KIT, BYPASS PLATE	109	50133	1	BUSHING, VENT (RUBBER)
		1	SEAL, LIP 12 X 25 X 7	39	2003555	1	ACTUATOR, BYPASS	110	50308	1	FITTING, 90° METAL VENT
		1	BEARING, FLANGE 1.0 X 1.376 X .99	40	45074	1	SEAL, LIP 10 X 25 X 7	111	70109	1	ASSEMBLY, CAP-VENT
		1	BEARING, TRUNNION	41	44866	1	ARM, BYPASS			1	CAP, VENT
		2	BEARING, CRADLE	42	44870	1	RING, RETAINING			1	VENT, PLASTIC
2A	71120	1	ASSEMBLY, RIGHT HAND HOUSING	43	50002	2	PIN, HOLLOW .39 X .50 X 1.12	115	44133	1	NUT, HEX 1/2-20 W/ PATCH
		1	HOUSING, RIGHT HAND	44	50016	3	SCREW, HEX FLANGE 3/8-24 X 2.5	116	50859	2	RING, RETAINING
		1	BEARING, FLANGE 1.0 X 1.376 X .99	50	50752	11	SCREW, HEX FLANGE 1/4-20 X .75	117	9004800-2506	2	PIN, STANDARD HEADLESS
		1	BEARING, NEEDLE .875 X 1.125 X 1.5	51	50972	1	COVER, LOWER W/ 2 KIDNEYS	118	70276	2	ASSEMBLY, HUB
		1	SEAL, LIP .875 X 1.375 X .250	52	50273	1	GEROTOR			1	HUB, 4 STUD (PAINTED)
2B	71139	1	KIT, BRAKE BOLT	53	9004101-1340	1	O-RING 1.862 X 2.068	119	50863	4	STUD, 7/16-14 X 1.35 (RIB NECK)
		1	BOLT, HEX HD 1/4-20 X 1.25 W/PATCH	54	50260	1	HOUSING, CHARGE PUMP	120	44132	2	NUT, HEX LOCK 3/4-16
		1	BOLT, HEX HD 1/4-20 X 2.25 W/PATCH	55	70538	1	KIT, FILTER	121	51927	1	PUCK, BRAKE
3	70683	1	ASSEMBLY, CENTER SECTION			2	GASKET, 4.24 X 4.40 X .10	122	70633	1	BOLT, HEX HD 1/4-20 X 1.25 W/PATCH
		1	CENTER SECTION	56	51156	1	FILTER, STD CHARGE	122	70633	1	ASSEMBLY, BRAKE YOKE
		1	BEARING, JOURNAL .50 X .59 X .50	57	50796	1	MANIFOLD, CHARGE	124	50916	1	ARM, BRAKE
		1	BEARING, .90 X 1.0 X .75	58	50776	4	RETAINER, MOTOR BEARING	125	44127	2	PIN, BRAKE ACTUATING
		1	PLATE, BYPASS	59	50763	4	PIN, CARRIER	126	43177	3	WASHER, LOCK 489 X .258 X .062
		2	CHECK PLUG ASSEMBLY, .027 BLEED	60	50646	4	GEAR, 15T PLANET	127	43178	3	NUT, HEX 1/4-20
4	2003018	1	WASHER, .98 X 1.37 X .04	61	50645	1	GEAR, 67T SPUR	128	44142	1	NUT, CASTLE 5/16-24
5	9008000-0128	1	SEAL, LIP 15 X 35 X 7	62	50769	1	GEAR, 21T SUN	129	44101	1	PIN, COTTER 3/32 X 3/4
6	2003016	1	RING, RETAINING	63	50764	1	WASHER, THRUST 2.32 X 4.10 X .05	130	23711	1	SPACER, .26 X .57 X .87
7	2003052	1	RING, RETAINING	64	50765	1	GEAR, 51T RING	131	44134	1	PLATE, PUCK
8	2003043	1	BEARING, BALL 15 X 35 X 11	65	50647	2	CARRIER, PLANETARY	132	51928	1	BOLT, HEX HD 1/4-20 X 2.25 W/PATCH
10	2003087	1	SWASHPLATE, VARIABLE	66	50648	2	GEAR, 14T MITER (SPLINED)	133	50869	8	STUD, 7/16-14 X 1.35 (RIB NECK)
11	50551	1	BEARING, THRUST 30 X 52 X 13	67	50766	1	GEAR, 14T MITER (UNSPLINED)	139	44278	1	WASHER, .27 X .88 X .12
12	50795	1	SHAFT, INPUT (STD CHARGE)			2	SHAFT, DIFFERENTIAL				
13	2003017	1	WASHER, THRUST .59 X .78 X .04	68	50767	1	SHAFT, DIFFERENTIAL	144	50974	1	O-RING, 2.987 X 3.09
14	2003014	1	SPRING, BLOCK	69	50768	2	WASHER, THRUST 3.46 X 4.39 X .05	145	51157	1	SPRING, RELIEF
15	70331	1	ASSEMBLY, BLOCK	70	50768	2	BEARING, FLANGE 1.0 X 1.376 X .99	146	9001214-4400	1	BALL, STEEL IN
		1	BLOCK, CYLINDER	71	50788	3	WASHER, 1.0 X 2.25 X .04	151	50919	1	SPRING, COMP / BRAKE ANTI-DRAG
		5	PISTON	73	50791	2	NUT, HEX 5/8-18 W/ PATCH	153	9005110-5600	1	PLUG, 9/16-18 (METAL)
		5	SPRING, COMPRESSION	74	50771	2	BEARING, BALL 25.4 X 52 X 15	155	70243	1	KIT, FAN/PULLEY
		5	WASHER, THRUST	75	50772	2	SEAL, LIP 1.0 X 2.049 X .375			1	NUT, HEX 1/2-20 X 1.5 W/PATCH
21	70082	1	ASSEMBLY, BLOCK	76	50825	2	SHAFT, AXLE 1.0 X 13.84 (30° SPLINED)			3	BOLT, 1/4-20 X 1.5 W/PATCH
		1	BLOCK, CYLINDER	77	44130	3	WASHER, .34 X .88 X .06			1	PULLEY, 4.5 IN
		7	PISTON	79	50928	1	SEALANT			3	SPACER, .571 X .260 X .618
		7	SPRING, COMPRESSION	80	50868	9	SCREW, TORX HD 5/16-18 X 1.5			1	FAN, 7.0 IN (10 BLADE)
		7	WASHER, THRUST	81	44752	1	BEARING, NEEDLE .875 X 1.125 X .75			3	WASHER, LOCK 489 X .258 X .062
24	50662	1	SHAFT, MOTOR	82	50777	2	WASHER, FLAT .88 X 1.25 X .04			3	NUT, HEX 1/4-20
25	50552	1	BEARING, THRUST 42 X 68 X 16	83	50775	1	RING, RETAINING	157	50977	2	O-RING, .239 X .309
26	51013	1	ARM, CONTROL	84	50773	1	SEAL, LIP .875 X 1.375 X .250	158	44276	3	BOLT, 1/4-20 X 1.5 W/ PATCH
27	50774	1	SPACER, 1.03 X 1.38 X .184	85	50779	1	DISK, BRAKE	159	50259	3	SPACER, .571 X .260 X .618
28	50661	1	GEAR, 16T PINION	93	50277	1	SPRING, HELICAL COMP	203	70492	1	KIT, SEAL & O-RING
29	50975	2	SCREW, CAP M6 X 1 X 25	94	50278	1	SPACER, .587 X .319 X .500			1	SEAL, LIP 15 X 57 X 7
30	2000015	1	GUIDE, SLOT	95	50108	2	NUT, HEX LOCK 5/16-24			1	SEAL, LIP 12 X 25 X 7
31	50807	1	ARM, TRUNNION TAPERED SQUARE	96	50866	1	BUSHING, SLEEVE 1.0 X 1.3 X 1.34			1	SEAL, LIP 10 X 25 X 7
32	2003009	1	BEARING, TRUNNION	97		122oz	OIL, 20W50			1	O-RING, 1.862 X 2.068
33	9008000-0126	1	SEAL, LIP 12 X 25 X 7	103	50302	1	PULLEY 4.5 IN			2	SEAL, LIP 25 X 52 X 10
36	50284	1	STUD, LONG 5/16-24	104	50307	1	FAN, 7.0 IN (10 BLADE)			1	SEAL, LIP .875 X 1.375 X .250
										4	O-RING, .239 X .309
										1	KIT, O-RING, MANIFOLD
										1	PIN, SPRING 5/16 X 1.75
										1	PIN, SPRING 1/4 X 1.00

MODEL SUPERSEDED

FOR ENTIRE MODEL REPLACEMENT  
REFERENCE RCL120002 (326-3000)

Ihr Ersatzteilspezialist im Internet

